

# PU PEDESTAL THREADLOCKING ADHESIVE

## Technical Data Sheet

### Examples Of Use

- Threadlocking of V2A, aluminium and galvanised steel adjustable feet during the installation of raised access floors

### Special Features

- very low emissions\*
- viscoplastic adhesive joint
- solvent-free
- freeze resistant
- good thermal adhesive strength



### Certificates/Test Reports

#### GEV

\* classified according to the GEV criteria in EMICODE class EC1PLUS Licensing number: 11529

### Technical Data

Basis	modified acrylate polymer dispersions
Colour in the cured state	colourless
Brookfield viscosity (02/100 min-1) at +20°C	approx. 225 mPa·s
Density according to EN 542 at +20°C	approx. 1.08 g/cm <sup>3</sup>
pH value according to EN 1245	approx. pH 8.0
Flash-off time at +20 °C, 50 % RH Application quantity 150?	M-Glas approx. 12 min
Freeze resistance	down to -26 °C
Application quantity	depending on the pedestal type
Processing temperatures: adhesive and substrate	from +7 °C to +30 °C

### Processing Instructions

Before use, bring the product up to room temperature and shake the bottle to mix it. Ensure that the surfaces of the pedestals are cleaned, dry, free of dust and grease. Once the pedestals have been adjusted, the adhesive should be applied directly from the bottle into the threaded channel from the top, which will then flow into the threaded screw connection and secure it. Depending on the thread, the product will dry towards the

centre. The time this process takes depends on the amount of adhesive used and the drying environment. The times indicated here are only a guide and allowances should be made for materials, room temperature, quantity of adhesive, relative and material humidity, adhesive film thickness, pressure, and other criteria. You should always observe safe working practices when using this product.



# Tate®

#### Tate Global GmbH

Zum Stadion 4, 63808 Haibach, Germany

T: +49 (0) 6021 63949-0 E: [infoDE@tateglobal.com](mailto:infoDE@tateglobal.com) W: [tateglobal.com/de](http://tateglobal.com/de)

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### Important Information

Our instructions for use, processing guidelines, product or service specifications and other technical statements are only general guidelines; they merely describe the characteristics of our products (value information/determination at the time of production) and services and do not constitute a guarantee within the meaning of Section 443 of the German Civil Code (BGB). Given the variety of the intended uses for the individual

products and the respective special circumstances, e.g. processing parameters, material properties, etc., it is the user's responsibility to conduct their own tests; our free technical application advice, whether provided verbally, in writing or by way of trials, is not legally binding.

Please also see the safety data sheet!

### Cleaning

When fresh, the adhesive can be cleaned off with water.  
Once cured, the adhesive can only be removed mechanically.

### Storage

Store tightly sealed original containers in a dry place at temperatures between +15 °C to +25 °C away from direct sunlight.  
During standard transport times, the product must be kept at temperatures between -26 °C to +35 °C.  
Shelf life in the unopened original container: 12 months.

### Delivery Method

Container sizes on request.

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