

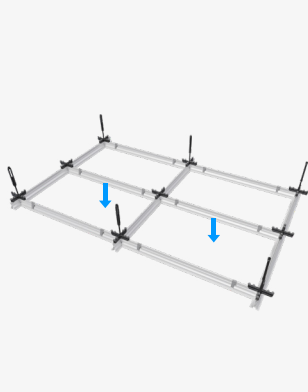
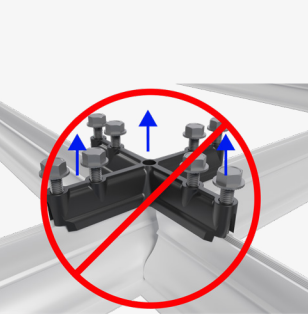
Safety Guidelines

This information must be shared with all stakeholders who interact with the Tate Forte LEC system.

Please ensure you use the most up-to-date version of the safety guideline available on our website.



1	Tate Forte LEC is NOT a walk-on ceiling.	<p>To safely perform any work above the ceiling, a floor-supported platform must be used</p> <ul style="list-style-type: none"> - This platform must be entirely independent of the Tate ceiling system - It should not rest on, connect to, or apply any load to the ceiling or its components. <p>Failure to follow this guideline may cause damage, risking ceiling integrity and site safety.</p>	
2	Only use screws supplied by Tate on the top slot of the profile.	<p>The screws provided by Tate are specifically selected and tested for use in the top slot of the Forte connector. They ensure proper fit, and long-term structural reliability.</p> <p>Using alternative screws may compromise performance and void system warranty.</p>	
3	To ensure safe and accurate installation, one of the following tool types must be used:	<p>A. Power tools with torque limiter:</p> <ul style="list-style-type: none"> - all power tools must be fitted with a 7Nm torque limiter - Using the 'Impact' function on any power tool is strictly prohibited <p>B. Torque wrench</p> <p>Use a calibrated torque wrench to apply 7Nm of torque on the top channel connections. (Supplied by others.)</p> <p>Incorrect tools, or improper calibration may lead to thread damage, posing a risk to ceiling integrity and site safety.</p>	
4	Use 7Nm Torque on Top Channel Screws.	<p>During installation of a Tate Forte LEC system, screws into the top channel must be tightened to the required torque of 7Nm.</p> <p>Incorrect torque may cause thread or system damage, risking ceiling integrity and site safety.</p>	
5	When encountering an obstacle that would obstruct a Tate profile during the installation of a Tate Forte LEC system, the following guidelines should be adhered to:	<p>A. Refer to Tate Forte LEC standard detail drawings for columns, bulkheads, or openings in the grid layout.</p> <p>B. Do not cut any part of a Tate Forte LEC profile for a penetration unless additional hangers are installed on either side of the obstructing element.</p> <p>C. Any profile section that extends in cantilever must be treated as non-structural and must not carry any load.</p> <p>For correct details, always refer to the Standard Details. Improper handling of obstructions may lead to system damage, risking ceiling integrity and site safety.</p>	<p>Extra hangers supported from substructure located as close to the end of the profile as situation will allow.</p> <p>Profile can be cut clean and supported with extra hanger.</p> <p>Tiles cut on site to match requirements of the Pipe.</p>

6	<p>Adhere to load limits and installation configuration for Tate Forte LEC:</p> <p>The structural performance of the Tate Forte LEC system depends on all the following load and spacing conditions being met simultaneously:</p>	<p>A. Maximum Safe Working Point Load (SWPL): 4.4 kN</p> <p>B. Corresponding Safe Distributed Uniform Load: 6.1 kN/m²</p> <p>C. Drop Rod Requirement: Must be designed to carry 9kN, (no safety factor applied), at the connection to the building structure. The appropriate factor of safety is to be determined by the building designer.</p> <p>D. The hanger spacing configuration for the above values is 1200mm × 1200mm.</p> <p>If any of these four conditions are not met, this may result in over- loading, deformation, or failure of the ceiling components, risking ceiling integrity and site safety.</p>	
7	<p>Do not impose dynamic loads on a Tate Forte System</p>	<p>Tate Forte is designed for stable, controlled loading. Avoid dynamic forces that may stress connections.</p> <p>This applies, but is not limited to:</p> <ul style="list-style-type: none"> · Containment installers – who must brace cable trays. · Cable pullers – who must use rollers to avoid ceiling strain. <p>Excessive tension, sudden impact, or dragging forces can lead to connection loosening, risking ceiling integrity and site safety.</p>	
8	<p>Structural components must not be modified without authorization</p> <p>Once components are installed, they must not be removed or modified without explicit sign-off from the responsible party.</p>	<p>This is especially critical during overlap periods on site, where M&E trades may begin work before ceiling installation is fully complete.</p> <ul style="list-style-type: none"> · During construction: Responsibility lies with the General Contractor to define when and by whom the ceiling can be accessed or altered. · Post-handover: Responsibility transfers to the building owner or facilities team. <p>Removing system components may compromise the structural integrity of the ceiling, resulting in deformation, connection failure, or damage at critical interface points, risking ceiling integrity and site safety.</p>	
9	<p>Site-specific seismic requirements must be identified and addressed in the design stage</p> <p>Seismic requirements vary by region and must be accounted for in the ceiling design and installation.</p>	<p>Tate Forte LEC may need additional bracing to perform under seismic loads. It's the client responsibility to ensure all project-specific seismic criteria is addressed before installation begins. Tate can provide technical support or input upon request to help interpret or align with these requirements.</p> <p>Failure to account for seismic requirements may lead to non- compliant installation, increased structural risk, or project delays due to retroactive modifications.</p>	
10	<p>Always include Tate safety guidelines in the relevant safety documentation for installers.</p>	<p>Tate safety guidelines must be acknowledged by all installers interacting with the ceiling system (including containment installers or cable pullers) and incorporated into their respective installation and safety documentation.</p> <p>For training, safety workshops or additional information please contact our team at Tate Academy.</p>	

Contact our technical team for support: T: (02) 9612 2300, E: info@tateapac.com

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Please note we reserve the right to change specification or design and supply products which may differ from those described and illustrated without notice and without liability. 08/2025